

RESEARCH ARTICLE

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Development of Liquid Biofertilizer by Unveiling the Potential of Statistical Modeling Approaches in Scalable Laboratory Batch Bioprocess for *Rhizobium* WG Strain

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Abstract

Liquid biofertilizers have gained the prominence over chemical fertilizers and have become crucial agents to enhance the crop productivity in sustainable agricultural approaches. In view of the demand and scarcity of liquid biofertilizer supply an attempt was made to formulate a liquid nutrient media with bioprocess variables in scalable laboratory batch fermentation bioprocess mode. In the current study, a statistical modeling with Response Surface Methodology (RSM) was simulated and scrutinized the process variables. The best optimum conditions were sorted out and fitted to formulate a liquid medium composition. Finally, liquid biofertilizer nutrient media with bioprocess variables were optimized. The current liquid biofertilizer has guaranteed the enhanced cell mass and efficient metabolic strength of *Rhizobium* WG strains for their mass production at scalable laboratory batch bioprocess mode. The results of the current investigation revealed that about 33.330 g/L of cell mass with *Rhizobium* strain WG MH290562 was achieved by a minimum liquid medium formulation comprising of yeast extract at 3.2 g, 55.6 rpm, 35.7 °C, K₂HPO₄ (0.5 g), MgSO₄ (0.1 g), and pH 7.0. Based on the scrutinized data, it is satisfied with the optimized liquid biofertilizer formulation in scalable laboratory batch fermentation bioprocess mode. Hence, we strongly recommend this liquid nutrient media as sustainable biofertilizer formulation for *Rhizobium* WG Strain. At the same time, ecological survivability and sustained longevity studies and field trials are under progress.

Keywords: Statistical Modeling, *Rhizobium*, Response Surface Methodology (RSM), Liquid Biofertilizer, Media Formulation

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Citation: Kumar KS, Chandra SJ, Aparna A, Pindi PK. Development of Liquid Biofertilizer by Unveiling the Potential of Statistical Modeling Approaches in Scalable Laboratory Batch Bioprocess for *Rhizobium* WG Strain. *J Pure Appl Microbiol.* 2026;20(1):446-458. doi: 10.22207/JPAM.20.1.32

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INTRODUCTION

To boost the output of agricultural crops, it has long been customary to provide manure or fertilizers.^{1,2} Following the Second World War, farmers began to use chemical fertilizers more often and carelessly.^{3,4} The soil's health was seriously threatened by the incorrect, indiscriminate application of fertilizers.⁵ To repair the land system, revitalization is necessary. The usage of conventional fertilizers and insecticides is intended to be reduced through the adoption of sustainable agricultural methods.⁶ Produce from agriculture is a dependent component that depends on synchronized environmental and agricultural activities. The use of bio-fertilizers sustainably has become more popular. However, in India, the use of biofertilizers is still in its infancy. It is anticipated that employing biofertilizers will be impossible without massive grassroots promotion of their use.

Rhizobium inoculants are prominent due to their unique ability to be used as biofertilizers for the legume crop.⁷ *Rhizobium* sp. is an effective and potent rhizobacterium for legumes by their Nitrogen fixing ability, and it also enables plants to grow on their own even in soils with low levels of nitrogen. It is more environmentally safe than chemical fertilizers and can fix between 75 and 97 kg of nitrogen per hectare per season.^{8,9}

In addition to fixing nitrogen using legumes, it has been demonstrated that rhizobia promotes the growth of non-leguminous plants by a mix of direct and indirect methods.^{10,11} The production of vitamins and phytohormones, the suppression of plant ethylene synthesis, the development of stress tolerance, and the improvement of nutrient uptake (including the mineralization of organic phosphorus and the solubilization of inorganic phosphorus) are examples of direct mechanisms. Conversely, indirect mechanisms include the reduction or prevention of pathogenic microorganisms' harmful effects, primarily through the production of fungicidal and/or antibiotic compounds, competition for nutrients (e.g., siderophore production), and the development of systemic resistance to pathogens. Likewise by interacting with other advantageous microbes, rhizobia can

indirectly aid in the growth of non-leguminous crops.^{12,13}

Evaluation of the optimal conditions for the efficient and profitable deployment of the PGPR as inoculants in the rhizosphere of the host plant is necessary for the use of microbial resources for sustainable agriculture.^{14,15} Therefore, based on the geo-climatic circumstances, an effective *Rhizobium* species is to be isolated.^{16,17} *Rhizobium* should be added in excess to ensure that the legumes plant becomes infected with the inoculated rhizobium.

Production of liquid biofertilizer has increased and has become a key factor in crop yield magic.¹⁸ Understanding the needs of the bio-process is necessary for optimizing the media composition for the mass production of *Rhizobium*.¹⁹ Physical and environmental characteristics, as well as the fermentation medium used as an input, are the only factors that affect biomass production.²⁰ The large yield of biomass was produced as a result of optimizing the cultural conditions. Cell proliferation is necessary for high cell density.²¹ Most advantageous cellular division occurs when the carbon, nitrogen, mineral, trace element, and other required inorganic nutrients are supplied properly. Therefore, it is crucial to optimize the media and cultural environments. Together with culture media, fermenter design is essential for microbial development because it controls important environmental parameters like temperature, pH, oxygen, and nutrients. Effective, scalable, and reliable microbial production is made possible by design features such impellers, baffles, spargers, and control systems that improve mixing, oxygen transmission, and condition stability.²²⁻²⁶

The medium's composition must be properly designed for proper microbial proliferation along with effective metabolism.²⁷ Without a doubt, interactions between medium constituents are possible. The real reasons of the effects of the compounds used, however, are unknown due to their complexity. For instance, acetate production brought on by rapid growth may have an impact on metabolism. This may be quite harmful, as shown by a strain of *Escherichia coli*'s production of interferon.²⁸ According to Matsui et al., the presence of other chemicals, such as metallic ions, or the concentration of dissolved oxygen can have an impact on a culture's ability

to produce acetate.²⁹ Similarly, culture conditions influences and may also have an impact on how it is consumed by the *Rhizobium*. For instance, various mediums have been suggested for rhizobia culture growth.^{30,31} The standard medium consists of several minerals such as potassium phosphate, magnesium sulfate, and sodium chloride, a source of nitrogen and growth factors (yeast extract), and a carbon source (mannitol, sucrose, or glycerol). Although slow growers' development on mannitol varies, this sugar is the standard carbon source employed in standard laboratory media.³² Slow growers have shorter generation durations on glycerol, the most gratifying carbohydrate, compared to glucose, mannitol, galactose, or sucrose.³³ Although yeast extract can be the only source of carbon and nitrogen,³⁴ large quantities can distort cells³⁵ and even limit *Rhizobium trifolii* development, which calcium can restore.³⁶⁻³⁸

The one-component-at-a-time layout method is time-consuming, necessitates more trial runs, and is also unable to examine how different components interact with one another.³⁹ In this aspect, the RSM is a useful mathematical and statistical strategy that is frequently employed.⁴⁰ These experimental layouts accurately identify the key components by analyzing the effects of factors on the response.

The goal of the response surface methodology (RSM) is to optimize the response.⁴¹ It is used to model and analyze processes in which the response (dependent variable) of interest is influenced by a number of other variables, or independent variables.^{42,43} Box and Wilson first used the term RSM to explore the connections between a response and numerous associated factors. The major principles and elements that make up RSM were reviewed.⁴⁴⁻⁵¹

RSM uses factorial designs and regression analysis, which makes it possible to compare the most effective variables, perform simulations to track interactions, and select the variables that will result in the most appropriate response for a certain reaction. The RSM-developed model demonstrated high reliability and reproducibility, with predicted values closely aligning with experimental results.⁵²⁻⁵⁴

A second-order polynomial regression model (also known as a quadratic model or a response surface model). The standard form of the equation is: $y_i = a_0 + \sum_{j=1}^n a_{1j} x_{ij} + \sum_{j=1}^n \sum_{k=j}^n a_{2jk} x_{ij} x_{ik} + \epsilon_i$ sub i equals a sub 0 plus sum from j equals 1 to n of a sub j x sub i j end-sub plus sum from j equals 1 to n of sum from k equals j to n of a sub j k end-sub x sub i j end-sub x sub i k end-sub plus epsilon sub i

$$y_i = a_0 + \sum_{j=1}^n a_{1j} x_{ij} + \sum_{j=1}^n \sum_{k=j}^n a_{2jk} x_{ij} x_{ik} + \epsilon_i$$

In simple: $y_i = \sum_{i=1}^n a_i x_i + \sum_{i=1}^n \sum_{j=1}^n a_{ij} x_i x_j$ in which y_i the expected response used as a based variable; x_i ($i = 1, 2$ and 3) and a_{ij} ($i = 1, 2, 3; j = i, 3$) were the model coefficient parameters.⁴⁸ The coefficient parameters have been anticipated by using more than one linear regression analysis the usage of the least squares method.

Response surface methodology (RSM) approach was utilized in the current study to optimize the process parameters and determine the ideal circumstances for developing a suitable growth medium for the best growth of *Rhizobium* strains for their mass production.

MATERIALS AND METHODS

Culture of *Rhizobium*

Soil samples collected from six (6) different unexplored forest rhizosphere soils viz., Khammam, Karimnagar, Medak, Mahabubnagar, Adilabad, and Warrangal were used as the source for *Rhizobium*. The soil collected, labeled and transported in zip-lock baggage to the laboratory. Microcosm experiments were accomplished via taking homogenous mixture of collected soils inside the pot and *Vigna radiata* (green gram) seeds are sown and irrigated at regular intervals of time period. The pots were now and then irrigated with sterile Hoagland's solution. The same scenarios have been accompanied till the crop attained the inflorescence level. After 45 days of the plants were extricated and the rhizosphere soil was collected at the same time root nodules were collected into a Petri-plate. The collected root nodules were surface sterilized with the

HgCl₂. Finally, they were washed with the sterile Hoagland's solution.

Root nodules are transferred to a sterile test tube with sterile YEM broth and allowed to squash with a sterile glass rod. About 0.1 ml of the content was spread on the YEM-Agar plate for the prospectus colonies. Triplicates were maintained and the plates were incubated in a BOD Incubator at 25 °C for 24-48 hrs.

Mucilaginous, raised, translucent, and white coloured *Rhizobium* colonies developed after 24-48 hours of incubation, and typical single colonies were re-streaked 3-4 times on fresh sterile YEMA containing Petri-plates to obtain axenic culture.

Additional experiments were conducted to confirm the isolation of the *Rhizobium*. Somasegaram and Hoben have addressed the design of confirmatory testing.⁵⁵ These assays include the Benedicts test, the Congo Red test, the growth on alkaline medium, the growth on glucose peptone agar, and the ketolactose test. Following biochemical confirmation of *Rhizobium*, 16S rRNA gene sequencing is used for molecular identification. The NCBI Gene Bank received the data.

Yeast Extract Mannitol medium composition

Mannitol-positive *Rhizobium* species should be isolated and grown on Yeast Mannitol Agar medium (YEMA). YEMA is more effective when Congo-Red is added, and it aids in the isolation of *Rhizobium* by helping to distinguish it from other bacteria.⁵⁶ By incorporating an additional 1% mannitol into the medium, it is also beneficial for the maintenance of *Rhizobium* species.⁵⁷

Potassium Dihydrogen Phosphate (KH₂PO₄)

Potassium dihydrogen phosphate (KH₂PO₄) also known as Potassium phosphate monobasic or Monopotassium phosphate (MPP) is a popular biological buffer with a very high buffering capacity. KH₂PO₄ is a component of buffer solutions and is utilized as a buffering system, supplier of potassium, and phosphorus in culture medium. The presence of phosphate and sodium chloride salts effectively buffers the medium against pH fluctuations and osmotic alterations.

Yeast extract

An autolysate of yeast cells is known as yeast extract. It is a supplement used in the making of culture media. It offers *Rhizobium* an excellent supply of readily available amino acids, auxiliary growth regulators, and vitamin-B complex. It can be used in microbial media as a source of nourishment. Yeast extract promotes bacterial growth well enough and supplies nitrogenous nutrients.⁵⁸⁻⁶⁰ Furthermore, it serves as a hydrogen donor in the respiratory process and maintains the oxidation-reduction potential of the medium in a region that is favorable for growth *Rhizobia*.⁶¹

Mannitol, Magnesium Sulphate and Sodium Chloride

For *Rhizobium*, mannitol serves as a source of fermentable sugar alcohol, energy, and a preferred carbon source.⁵⁶ Essential ions for the growth are provided by magnesium sulphate. The presence of salts of sodium chloride buffers the media against osmotic fluctuations.

Optimization of Growth Conditions: An Experimental Approach

Sodium chloride (NaCl), magnesium sulphate (MgSO₄), dipotassium phosphate (K₂HPO₄), yeast extract, and mannitol, are the ingredients used to make YEM broth. Additionally Agitation and temperature are maintained, as shown in the Table 1.

Estimation of biomass

One of the most crucial parameters for fermentation investigations is the biomass concentration. The simplest ways to accomplish this is to measure dry/wet weight and optical density at 600 nm.

Dry weight measurement

An empty aluminum foil was dried in the oven. Weigh and keep them in desiccators (anhydrous CaSO₄). Shake the flask to uniformly distribute the culture. The culture broth is subjected to centrifugation at 10,000 g for 5 minutes to separate the cells from the culture broth. Scrape the cell paste out of the centrifuge tube and place it in a weighing pan after carefully discarding the clear supernatant. Add a few

Table 1. Representing the optimization conditions

Run	Yeast extract	Mannitol	K ₂ HPO ₄	MgSO ₄	NaCl	Agitation	Temperature
1	1.5	12.5	0.75	0.15	0.15	125	25
2	1.5	12.5	0.75	0.15	0.15	125	25
3	1	10	0.5	0.2	0.1	150	30
4	2	10	0.5	0.2	0.2	100	20
5	1	15	1	0.2	0.1	100	20
6	2	15	1	0.1	0.2	100	20
7	2	10	1	0.2	0.1	100	30
8	1	10	0.5	0.1	0.1	100	20
9	1	15	0.5	0.1	0.2	150	20
10	2	10	0.5	0.1	0.2	150	30
11	1.5	12.5	0.75	0.15	0.15	125	25
12	1.5	12.5	0.75	0.15	0.15	125	25
13	1	15	0.5	0.2	0.2	100	30
14	2	15	0.5	0.2	0.1	150	20
15	2	15	1	0.2	0.2	150	30
16	2	15	0.5	0.1	0.1	100	30
17	1	10	1	0.1	0.2	100	30
18	2	10	1	0.1	0.1	150	20
19	1	15	1	0.1	0.1	150	30
20	1	10	1	0.2	0.2	150	20
21	1.5	12.5	0.75	0.15	0.15	125	25
22	1.5	12.5	0.75	0.15	0.15	125	25

ml of water to the centrifuge tube to rinse it. Additionally, pour the rinse water into the weighing pan. After all the water has been drawn through, the culture's wet weight is measured.

Dry the cell paste placed on the filter paper in an oven at about 60 °C, to prevent charring of cells and filter paper. Frequently weigh the filter paper combined with the cell paste, until the dry weight remains constant. Depending on the temperature of the oven and the thickness of the paste, it will take the sample anywhere between 6 and 24 hours to completely dry. Determine the weight difference and convert the dry weight to g/l.

Measuring the optical density at 600 nm (OD₆₀₀)

Measuring turbidity is a common way to figure out how many bacteria are in a culture broth. A photometer, which measures a microbiological sample's absorbance in a cuvette at a wavelength of 600 nm, is the primary instrument used to make

this measurement. The OD₆₀₀ value reflects an approximation of the number of microbial cells in a solution, according to literature references. It must be remembered that this figure is simply an estimate because light can also be scattered by dead cells and cell debris, which can result in greater OD levels.⁶²⁻⁶⁴ According to Matlock et al., when comparing various photometers, the optical configuration of each one results in somewhat varied OD values.^{65,66}

Mass production

YEM broth was seeded with the *Rhizobium* isolate and the bioprocess parameters were evaluated with conventional OVAT Method.

Evaluation of nutritional parameters using OVAT method

According to Jeevan et al., the OVAT method (One-Variable-at-a-Time Method) was used to examine the effects of different nutrients

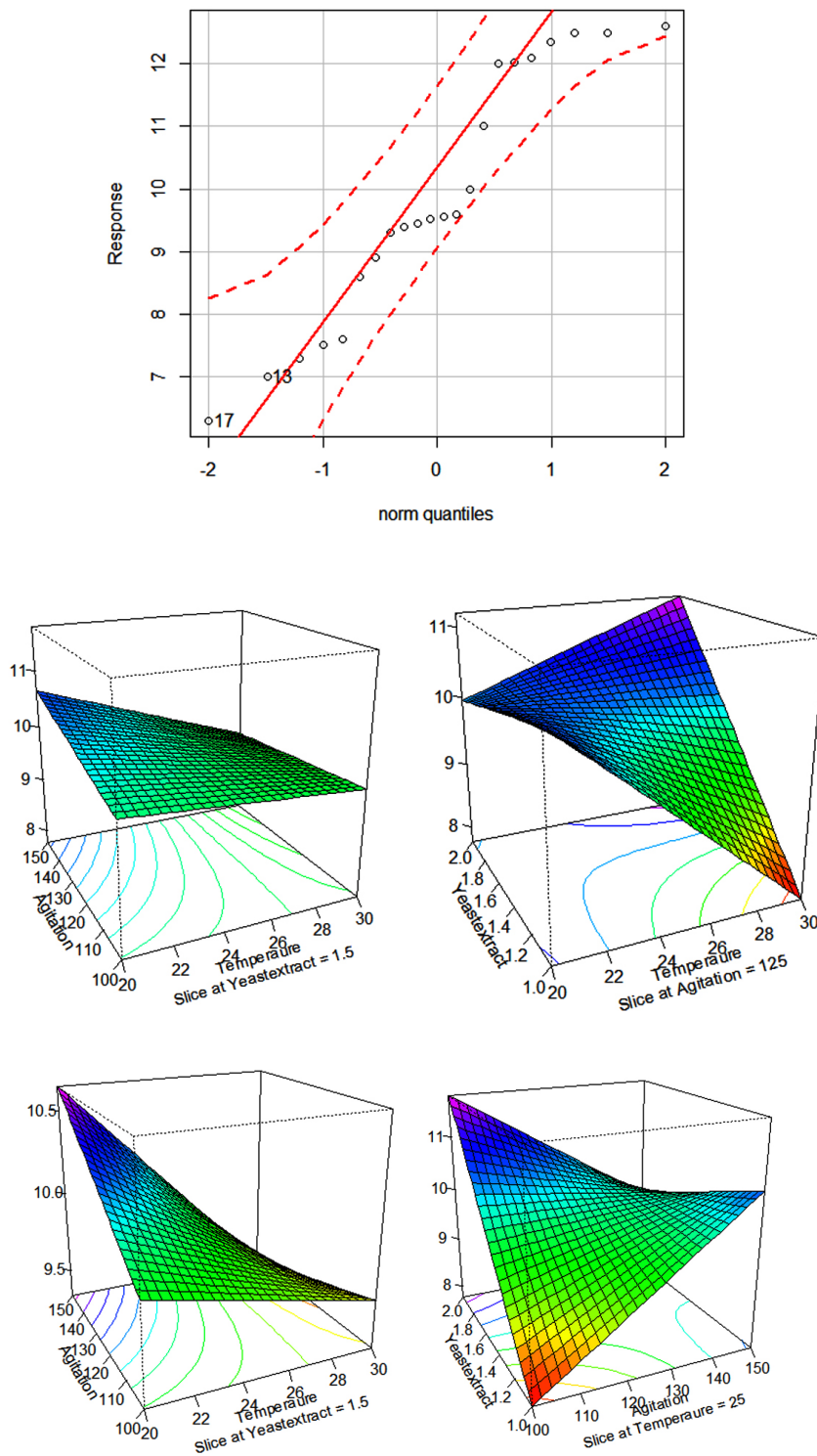


Figure. Response surface graph that representing the biomass production of *Rhizobium* sp. (WG) to parameters; Agitation, Temperature, and Yeast Extract

Table 2. Frf2 2 level fractional factorial design with 22 experiments as simulated and performed for the rhizobium mass production

Run	Yeast extract	Mannitol	K ₂ HPO ₄	MgSO ₄	NaCl	Agitation	Temperature	Response (Biomass)
1	1.5	12.5	0.75	0.15	0.15	125	25	9.3
2	1.5	12.5	0.75	0.15	0.15	125	25	9.6
3	1	10	0.5	0.2	0.1	150	30	9.45
4	2	10	0.5	0.2	0.2	100	20	9.52
5	1	15	1	0.2	0.1	100	20	9.56
6	2	15	1	0.1	0.2	100	20	12.34
7	2	10	1	0.2	0.1	100	30	12.5
8	1	10	0.5	0.1	0.1	100	20	7.5
9	1	15	0.5	0.1	0.2	150	20	12.1
10	2	10	0.5	0.1	0.2	150	30	8.6
11	1.5	12.5	0.75	0.15	0.15	125	25	9.4
12	1.5	12.5	0.75	0.15	0.15	125	25	12.03
13	1	15	0.5	0.2	0.2	100	30	7
14	2	15	0.5	0.2	0.1	150	20	7.3
15	2	15	1	0.2	0.2	150	30	11
16	2	15	0.5	0.1	0.1	100	30	12
17	1	10	1	0.1	0.2	100	30	6.3
18	2	10	1	0.1	0.1	150	20	10
19	1	15	1	0.1	0.1	150	30	7.6
20	1	10	1	0.2	0.2	150	20	12.5
21	1.5	12.5	0.75	0.15	0.15	125	25	8.9
22	1.5	12.5	0.75	0.15	0.15	125	25	12.6

Table 3. Model fitted with linear regression equation rsm Model.19 (Coded model)

Call: RSM (formula = Response ~ FO(x1, x6, x7) + TWI(x1, x6, x7), data = Design.1AA.coded.coded)

Coefficients:

	Estimate	Std. Error	t-value	Pr(> t)
(Intercept)	9.86818	0.29972	32.9244	2.101e-15 ***
x1	0.70312	0.35146	2.0006	0.063873
x6	0.11437	0.35146	0.3254	0.749349
x7	-0.39813	0.35146	-1.1328	0.275086
x1:x6	-1.29688	0.35146	-3.6900	0.002183 **
x1:x7	1.01563	0.35146	2.8898	0.011225 *
x6:x7	-0.25813	0.35146	-0.7344	0.474003

Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1
 Multiple R-squared: 0.6503, Adjusted R-squared: 0.5105
 F-statistic: 4.65 on 6 and 15 DF, p-value: 0.007316
 Note: *** indicates statistically highly significant (Very strong evidence)
 ** indicates statistically very significant (strong evidence)
 * indicates statistically significant (moderate evidence)
 . indicates marginally significant (weak evidence)
 No symbol indicates statistically no significant.

like carbon and nitrogen sources at 0.5% levels while keeping the amounts of other elements constant.³⁹

Statistical Optimization with DOE analysis

Statistica 7.0 (Statsoft, USA) was utilized for experimental design and data analysis. The model's statistical analysis was performed using analysis of variance (ANOVA). Student's t-test was used to determine the significance of the regression coefficients and their corresponding probability, p (t), while Fisher's F-test was employed to determine the significance of the second order model equation. The multiple determination coefficients, R², describe the variation explained by Model. Each variable's quadratic model was represented as a 2D contour plot.

Simulation of the design

In order to determine the most significant variables affecting production, FrF2 design with a set of two-level factorial design with 18

experiments was employed.⁶⁶⁻⁶⁹ PBD model was checked by F - test and goodness of fit by multiple regression analysis.⁶⁹⁻⁷¹ The design of experiments (DoE) methodology was used by applying the statistical analysis system R software version.

The second-order polynomial equation for the variables x1 and x2 is as follows:

$$y = \beta_0 + \beta_1x_1 + \beta_2x_2 + \beta_3x_1x_2 + \beta_4x_1^2 + \beta_5x_2^2 + \epsilon$$

where Y is the response variable, β_0 the constant, $\beta_1, \beta_2, \beta_3$ were the coefficients for the linear, quadratic, and for the interaction effects, respectively, and Xi and Xj the coded level of variables xi and xj. Surfaces for all variables were plotted using the quadratic equation shown above.

RESULTS

Rhizobium sps. WG strain was successfully isolated and identified by the confirmatory assays and 16S rRNA gene sequence. After successful

Table 4. Steepest of ascent was calculated by using the RSM model

```
> Steepest of ascent (rsmModel.19)
#> Path of steepest ascent from ridge analysis
#>  dist      x1      x6      x7  Yeast Extract  Agitation  Temperature  yhat
#> 1  0.0    0.000    0.000    0.000 |  1.5000    125.000    25.000 |  9.868
#> 2  0.5    0.450   -0.211    0.050 |  1.7250    119.725    25.250 | 10.289
#> 3  1.0    0.817   -0.505    0.279 |  1.9085    112.375    26.395 | 11.077
#> 4  1.5    1.166   -0.793    0.513 |  2.0830    105.175    27.565 | 12.305
#> 5  2.0    1.511   -1.077    0.747 |  2.2555    98.075     28.735 | 13.975
#> 6  2.5    1.854   -1.361    0.982 |  2.4270    90.975     29.910 | 16.092
#> 7  3.0    2.196   -1.644    1.217 |  2.5980    83.900     31.085 | 18.652
#> 8  3.5    2.536   -1.926    1.451 |  2.7680    76.850     32.255 | 21.646
#> 9  4.0    2.880   -2.210    1.688 |  2.9400    69.750     33.440 | 25.123
#> 10 4.5    3.220   -2.492    1.922 |  3.1100    62.700     34.610 | 29.010
#> 11 5.0    3.559   -2.773    2.156 |  3.2795    55.675     35.780 | 33.330
Response: Response
              Sum Sq      Df    F value    Pr(>F)
FO(x1, x6, x7)  10.656      3     1.7972   0.190921
TWI(x1, x6, x7) 44.480      3     7.5021  0.002697 **
Residuals      29.645     15
```

Signif. codes: 0 '***' 0.001 '**' 0.01 '*' 0.05 '.' 0.1 ' ' 1

Note: *** indicates statistically highly significant (Very strong evidence)

** indicates statistically very significant (strong evidence)

* indicates statistically significant (moderate evidence)

“.” Indicates marginally significant (weak evidence)

No symbol indicates statistically no significant.

submission of 16S rRNA gene sequence data to NCBI, the accession number: MH290562 was allotted. The isolate was successfully deposited in culture center JCM (Japan Collection of Microorganisms) and MTCC (Microbial Type Culture Collection) with the accession numbers JCM 33803 and MTCC 12969, respectively.

Fractional factorial design with 2 level was simulated with 22 runs, the experiments were conducted and the response was calculated, tabulated in Table 2 and the design was allowed for DOE analysis with the linear regression equation.

The significant factors for the model are x1, Yeast extract, x6 Agitation and x7 Temperature. In order to stimulate a response we applied First order and second order polynomial equation as follows rsm (formula = Response ~ FO(x1, x6, x7) + TWI (x1, x6, x7), data = Design.1AA.coded.coded) x1:x6 and x1:x7 are highly significant with P-value 0.002183 and 0.011225. The results are shown in Table 3.

Further analysis conducted and the regression coefficient or R² was found to be 0.6503 that means this model can explain about 65% of the association for the response. Hence the model can be and was accepted.

It has been a strong evidence from the response surface plot i.e. Figure, where yeast extract and agitation have shown positive effect and resulted in 12 g/l of biomass production by *Rhizobium* sp. WG. Similar studies were performed by Gupta, he simulated RSM for biomass optimization *Rhizobium leguminosarum* strain BIHB 645, and obtained 2 g/L.^{71,72} Current findings are very better then compared to those of Kaur and Satyanarayna, who obtained 1.7 fold biomass production by *Thermomucor indicae-seudaticae*.⁷³ The current results of RSM method experiments were more beneficial as compared to other studies of optimization of fermentation conditions for the generation of biomass.⁷³⁻⁸¹

The present investigation on RSM analysis, from Table 4, reveals that yeast extract at 3.2 g, 55.6 rpm, 35.7 °C of temperature and K₂HPO₄ 0.5 g, MgSO₄ 0.1 g and NaCl 0.1 g pH 7.0 could yield 33.330 g/L of biomass of *Rhizobium* sps. WG strain under defined laboratory conditions.

DISCUSSION

When the necessary amounts of carbon, nitrogen, minerals, trace elements, and other required inorganic nutrients are provided, cellular division occurs most profitably. The media and cultural settings must therefore be optimized. Mannitol-positive *Rhizobium* species should be isolated and grown on YEMA medium plates.⁵⁶ By incorporating an additional 1% mannitol into the medium, it is also beneficial for the maintenance of *Rhizobium* species.⁸²⁻⁸⁶ By having salts of phosphate and sodium chloride, the medium is well buffered against pH shifts and osmotic variations. Nitrogen-rich nutrients are provided by yeast extract. Energy is provided by mannitol, and necessary ions are provided by magnesium sulphate.⁵⁶

The medium's composition must be properly planned, intended to ensure microbial growth and effectiveness of metabolism.¹⁷ Without a doubt, interactions between medium constituents are possible. The true reasons behind the effects of the substances used, however, are unknown due to their complexity.

CONCLUSION

In order to compare the most effective factors, execute simulations, and choose the variables that will produce the best yield of *Rhizobium*, the response surface methodology (RSM) technique effectively used factorial designs and regression analysis. In the current study, the RSM technique was successfully used to optimize the process parameters and identify the perfect conditions for creating a viable growing medium for *Rhizobium* strains for their mass production. According to the current RSM analysis study, 33.330 g/L of biomass of the *Rhizobium* sps. WG strain could be produced using yeast extract 3.2 g, K₂HPO₄ 0.5 g, MgSO₄ 0.1 g, and NaCl 0.1 g at pH 7.0 and 55.6 rpm at 35.7 °C. In order to produce a high yield of biomass of microorganisms intended to be utilized as bioinoculants, the culture conditions can be optimized with the use of RSM studies.

ACKNOWLEDGMENTS

The authors would like to thank Prof. G.N. Srinivas, Vice Chancellor, Palamuru University, Mahabubnagar, Telangana, for his continuous support.

CONFLICT OF INTEREST

The authors declare that there is no conflict of interest.

AUTHORS' CONTRIBUTION

All authors listed have made a substantial, direct and intellectual contribution to the work, and approved it for publication.

FUNDING

None.

DATA AVAILABILITY

All datasets generated or analyzed during this study are included in the manuscript.

ETHICS STATEMENT

This article does not contain any studies on human participants or animals performed by any of the authors.

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